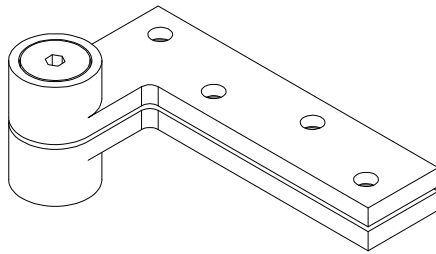
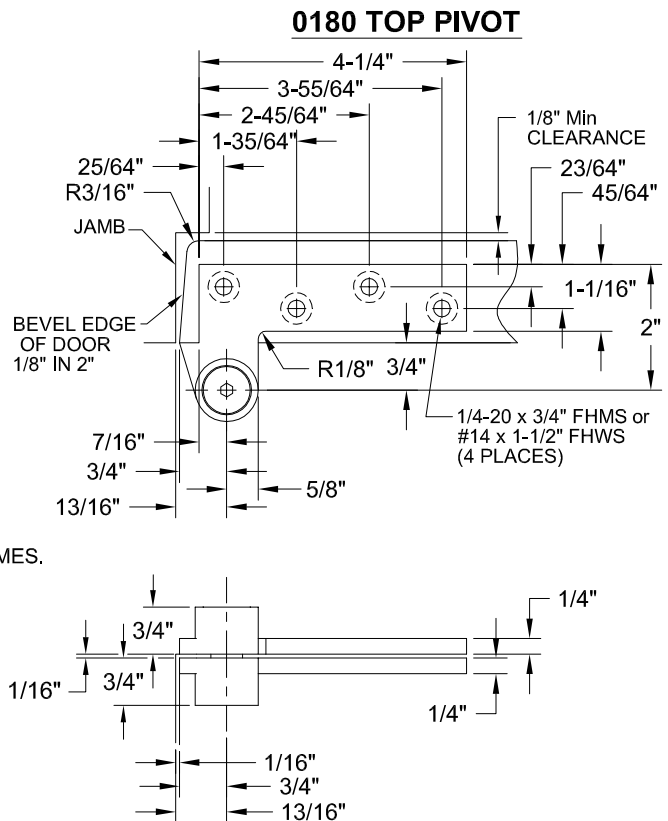


# 0180 TOP PIVOT, 3/4" OFFSET, NON-HANDED



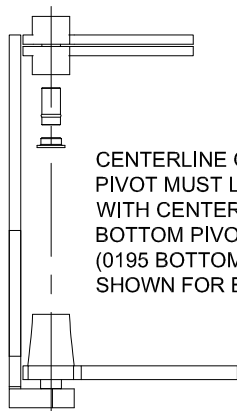
## NOTES:

1. PIVOTS DRILLED FOR 1/4-20 x 3/4 FHMS OR #14 x 1-1/2" FHWS.
2. REINFORCING BY OTHERS.
3. IT IS THE DOOR AND FRAME MANUFACTURERS RESPONSIBILITY TO CHECK THE HARDWARE SCHEDULE AND PREP THE DOORS AND FRAMES.
4. MAXIMUM DEGREE OF OPENING, 180°, TRIM PREMITTING.

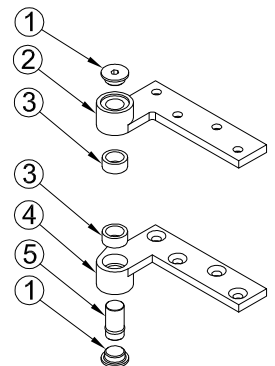
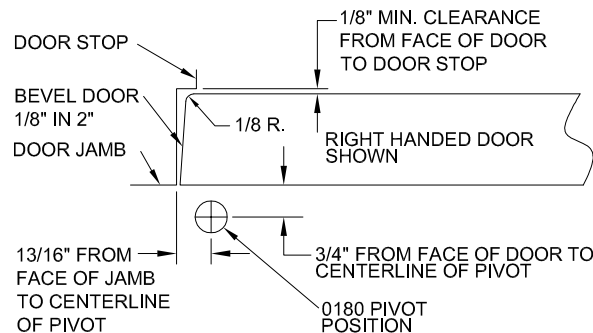


## INSTALLATION INSTRUCTIONS

1. MEASURE 13/16" OUT FROM DOOR JAMB.
2. ALLOW 1/8" MIN CLEARANCE FROM DOOR STOP TO DOOR FACE. MEASURE DOOR THICKNESS AND ADD 3/4".
3. WHERE THESE LINES INTERSECT DETERMINES THE CENTERLINE OF THE PIVOT POINT.
4. INSTALL 0180 DOOR PORTION PER TEMPLATE
5. INSTALL 0180 JAMB PORTION PER TEMPLATE.
6. PUSH 0180 PIVOT PIN IN PLACE AND SECURELY TIGHTEN 0180 END CAP.



CENTERLINE OF TOP PIVOT MUST LINE UP WITH CENTERLINE OF BOTTOM PIVOT/CLOSER (0195 BOTTOM PIVOT SHOWN FOR EXAMPLE).



| ITEM NO. | QTY. | PART NO.            |
|----------|------|---------------------|
| 1        | 2    | 0180 END CAP        |
| 2        | 1    | 0180 JAMB PORTION   |
| 3        | 2    | 0180 NEEDLE BEARING |
| 4        | 1    | 0180 DOOR PORTION   |
| 5        | 1    | 0180 PIVOT PIN      |



® [www.abhmfg.com](http://www.abhmfg.com)  
 E-mail: [abhinfo@abhmfg.com](mailto:abhinfo@abhmfg.com)  
 Architectural Builders Hardware Mfg., Inc.  
 1222 Ardmore Ave., Itasca, IL 60143  
 630.875.9900; FAX 800.9FAXABH (932.9224)

© 2015 ABH Mfg., Inc.  
 printed in USA

0180-02.DWG

**0180**

PAGE 1 OF 1

REVISED 04-21-15